



# M555

Spyrometer™



Nuclear  
Power



Homeland  
Security  
& Defense



Industrial and  
Manufacturing



Healthcare



Labs and  
Education

## OVERVIEW

The IST-Quadtek Spyrometer<sup>3</sup>™, with its patented combination of a color video camera and a scanning pyrometer, gives the operator the ability to see process conditions while measuring the temperature of virtually any area in the field of view. The M555 imaging pyrometer takes the video image and the temperature information, multiplexes it and sends it, via coaxial cable, to the M215 image processor in the control room and displays it on a VGA monitor.

The M215 image processor provides on-screen temperature measurement facilities and the data can easily be interfaced to your control system using an ethernet link or 4-20mA outputs. Please refer to separate M215 datasheet for full details.

Additional new features of the M555 include:

- Improved iris control options for a clearer image under changing lighting conditions
- Reduced electrical power consumption, enabling camera to run with reduced air cooling in some applications
- Fewer component parts
- Improved reliability through use of surface mount technology.

## KEY FEATURES

- **Rotary Kilns**  
Monitor cement and lime kiln product and temperatures. See potential kiln upsets early. Interface temperatures to your DCS.
- **Cement Clinker Coolers**  
Monitor the cooler for red rivers and upset conditions. Optimize cooling patterns by measuring clinker temperature on the grate. Aids in reducing equipment breakdown and refractory degradation. Obtain continuous visual of clinker depth and relation to grate speed changes.
- **Fossil Utility Boilers**  
Observe flame shape and temperature of each burner. Assign a temperature cursor to each flame to aid in controlling NOx levels.
- **Steel Reheat Furnaces**  
See areas of non-uniform heating and adjust product speed or combustion accordingly. Position temperature cursors to accommodate size and shape of the load.
- **Glass**  
View for flame impingement and product flow. Accurately measure refractory temperatures.
- **Copper Casting Wheels**  
Optimize metal flow to the casting mould while monitoring from the control room. Measure temperature of metal in casting spoons.

## SPECIFICATIONS AND PERFORMANCE

Pyrometer Sensor		
<b>Pyrometry Options</b>	Dual wavelength ratio pyrometry using narrow bands centred at 0.8 and 1.6 microns:	/TR1_554: 663 - 1255°C (1225 – 2291°F) /TR2_554: 848 - 1816°C (1558 – 3301°F) /TR3_554: 750 - 1450°C (1382 – 2642°F)
	Single wavelength pyrometry using a narrow band centred at 1.6 microns:	/TR2_553: 427 - 1371°C (800 – 2500°F)
<b>Temperature Accuracy</b>	±1.0% Full Scale	
<b>Spot Size</b>	Approximately 1/24 of horizontal image width	
<b>Spatial Scan Resolution</b>	47 horizontal x 35 vertical width of the image	
<b>Scan Rate</b>	Scan speed varies with size and number of TMZs or via operator adjustment	

Lens				
<b>Construction</b>	Air or water-cooled 304 stainless steel outer shroud; sapphire window for max. environmental protection. Straight viewing(/L) and 45° oblique angle lens (/OAL) versions available.			
<b>Diameter</b>	/L: 38mm (1.5"); /OAL: 51mm (2.0")			
<b>Cooling Requirements</b>	Instrument quality air*, 25-40 SCFM (12–19 dm <sup>3</sup> /sec) @ 5-15 psig (34-103 kPa), required for straight lens			
<b>Thermocouple</b>	/TJ: Type J thermocouple option; /TK: Type K thermocouple option			
<b>Field of View</b>	Wide: 75° H x 58° V Medium: 50° H x 38° V Narrow: 35° H x 26°			
<b>Length</b>	<b>Straight Lens</b>	<b>OAL Lens</b>	<b>Water Cooled Lens</b>	<b>Water Cooled OAL</b>
18"	✓			
24"	✓	✓	✓	
30"	✓	✓	✓	✓
36"	✓	✓	✓	
42"	✓	✓		
48"	✓		✓	✓

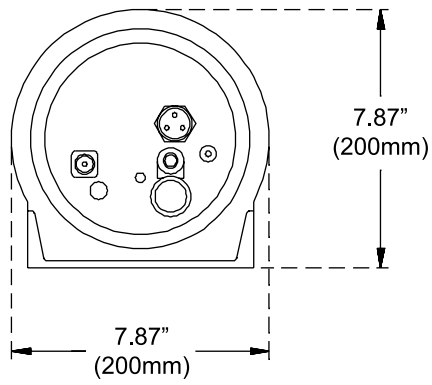
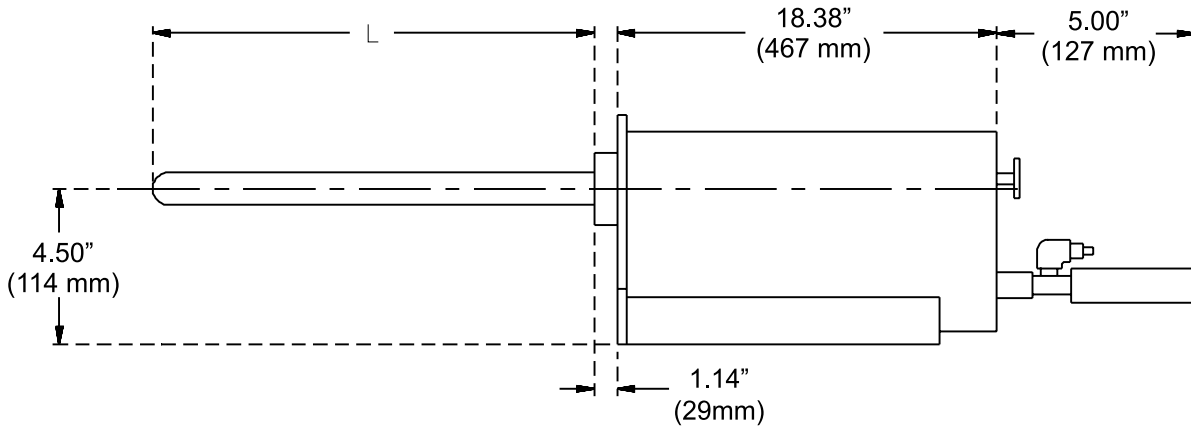
Camera	
<b>Power</b>	115-230 VAC, 50/60 Hz
<b>Camera Detector</b>	Solid state color image sensor
<b>System Resolution</b>	>300 lines in the centre of the image
<b>Video</b>	.0V p-p, 75ohm, CCTV signal /VTN: NTSC or /VTP: PAL video timing selected at time of order
<b>Control</b>	Iris adjustment on rear of camera; remote iris adjustment from the processor
<b>Application Filter</b>	Filters are provided to match your process and maximize performance. Contact your Sales Representative

Enclosure	
<b>Construction</b>	/CEI: Corrosion-resistant, insulated, air-cooled, NEMA 4; /CEW: Corrosion-resistant, water-cooled, NEMA 4
<b>Cooling Type</b>	Vortex cabinet cooler, 25 SCFM @ 100 psi (13 dm <sup>3</sup> /sec @ 690 kPa); instrument-quality air required or water cooled option available
<b>Ambient Environment</b>	Max. 140°F (60°C) with negligible radiant heat load. Water cooled option available to handle high radiant heat environment

Mechanical	
<b>Video Output Jack</b>	Female PL-259 "UHF" type
<b>Power Input Jack</b>	Removable waterproof miniplug (JOY type TP, female 3-conductor; mating power cord provided)
<b>Enclosure Cooling Input</b>	1/4" brass quick-disconnect nipple; mating coupler (Snaptite BVHC4-4F) provided
<b>Lens Cooling Input</b>	1/2" brass quick-disconnect nipple; mating coupler (Snaptite BVHC8-8F) provided
<b>Weight</b>	30 pounds (14kg) for standard air-cooled configuration (lens and camera)

\*To ISO 8573-1, Class 1•7•2

## ADDITIONAL PICTURES



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Please contact your Mirion Technologies representative to advise any specific vibration or seismic qualification.

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The management system governing the manufacture of this product is ISO 9001:2008 certified.